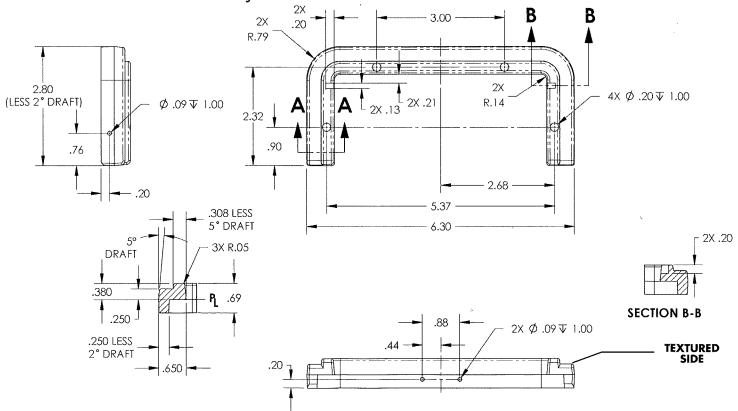
1430 CASE PANEL FRAME MOUNTING INSTRUCTIONS

Kit Includes:

- Panel Frame

- Mounting Screws
- Instruction Sheet
- Brass Inserts 6-32 X 1/4 Thread (M3.5 x 6.3mm)
- 1. The Panel frame halves are interchangeable from one side to the other so they do not have "Left" or "Right."
- 2. To install the brass inserts, place the frames textured face down. Place the non-shoulder small end of the insert into the hole and push in with a Phillips screwdriver until fully seated on the shoulder.
- 3. To secure the frames to the case, install the frames into the case until fully seated on the internal ribs. Next, insert a mounting screw (supplied with kit) into the hole and press firmly as you turn the screwdriver to start self-tapping. Continue to turn until fully seated or use a 90° drill motor.



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