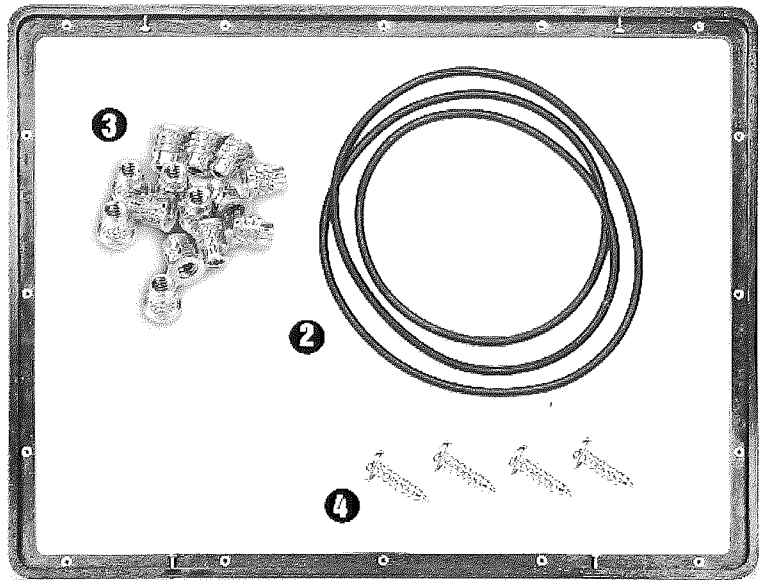


# 1470 Panel Frame Instructions

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## SUPPLIED COMPONENTS:

1. 1473-945-110 Panel Frame (1)
2. 1473-321-000 O-Ring (1)
3. 1203-346-002 Brass Inserts (International 1203-346-502 M3.5) (14)
4. 1473-348-000 Truss Head 8-32 (M4.2) X 5/8" Machine Screws (2)
5. 1473-349-000 Truss Head #6 (M3.5) X 5/8" Self-Tapping Screws (2)

## PANEL FRAME INSTALLATION:

1. Install the brass inserts by placing the frame on its face with the legs pointing upward this is considered the bottom side. Place the inserts in the hole with the small end first and use pliers or screwdriver to press the insert in the hole until fully seated on the insert shoulder.
2. To install your panel frame you must first remove the shoulder strap swivel studs located on each side of your case, then place the frame inside the case, until fully seated, panel will only fit in one direction. Re-install your shoulder strap swivel studs by using part number 1473-348-000 Truss Head #8-32 (M4.2) x 5/8" machine screws, tighten until fully seated. Install the two rear holding screws by using part number 1473-349-000 Truss Head #6 (M3.5) x 5/8" self-tapping screws, line them up with the slots provided and tighten until fully seated.
3. Install the o-ring into the channel between the frame and case. The o-ring must be fully seated. Install your custom panel. Your panel should completely cover the o-ring for maximum fluid and dust resistance. Install the screws (into brass inserts) by hand, **DO NOT APPLY PRESSURE**. The fit of the insert to frame was designed for easy installation without specialized tools (by hand). Excess pressure will push the brass inserts back out the other side.